National Carbon Capture Center: Building a Successful Test Collaboration

Prepared for 4th International Conference on Carbon Recycling

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September 26, 2022





Acknowledgment and Disclaimer

Acknowledgment: "This material is based upon work supported by the Department of Energy under Award Number(s) DE-FE0022596."

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National Carbon Capture Center

- Funding: U.S. Department of Energy and its National Energy Technology Laboratory
 - DOE's primary carbon capture research facility since 2009
- **Sponsors:** Electric Power Research Institute, power/energy industry leaders
- Managed/operated by: Southern Company
- Location: Wilsonville, Alabama
- Infrastructure: Real-world industrial operating conditions, coal and natural gas flue gas, CO2 utilization and DAC
- **Expertise:** Technical staff for design, installation, testing support and analysis
- International collaboration: Co-founder of International Test Center Network



Major Accomplishments and Scope



- 129,000+ hours of testing since 2009
- 70+ technologies / developers from 7 countries
- Continuous expansion alternative regeneration, gas injection, analytical support
- Flexibility for testing at multiple scales & on-site scale-ups
- Accelerated technology development
 - 16+ technologies in queue to test
 - Multiple technologies progressed to FEED studies
 - 8 technologies scaled up (or ready) to 10+ MW
 - CO₂ concrete technology announced commercialization

Reduced cost of CO₂ capture from fossil generation by 40%

Oct. 1, 2020 – 5-Year Agreement Renewal / \$140 Million Expanding scope to CO_2 capture for natural gas power, CO_2 utilization, direct air capture

Test Areas

Pilot-Scale



Slipstream Solvent Test Unit



Bench-Scale and Lab-Scale Areas



Project Implementation

Project Planning

- Screening
- NDA/TCA
- Onboarding

<u>Design</u>

Project Scope

Modification

Integration

• Process

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- Mechanical
- Instrument
- Control
- Electrical
- Civil

Construction / O&M

- Foundation
- Flue Gas
- Utilities
- Installation
- Interconnection

Test Execution

- Operate
- Test Support
- Gas Analysis
- Troubleshoot
- Interpret Results

NCCC International Collaboration



Co-founder of International Test Center Network

Share knowledge (safety, test execution, technology screening, funding, analytical techniques, data analysis, construction, operation) among member facilities

- Support DOE's goal of international cooperation
- Broad effort in China, India, Middle East, Korea, Japan, EU, Great Britain, Australia, Canada, Norway
- Multiple levels of involvement
 - Host developers, sponsors, network members, consulting services, workshops, conferences, general knowledge sharing
- NCCC Collaboration with Japan
 - Chiyoda post combustion solvent capture process
 - RITE ITCN, technology screening, building a test facility
 - MHI 25 MW demo with Southern Co, water gas shift catalyst
 - NEDO/METI utilization program
 - Univ of Tokyo knowledge sharing, membrane
 - Japan and US gov't knowledge sharing programs